## 4 Ways Greener Product Bulletin

## 1. R&D 2. Manufacturing





## Environmental Advantages of 3M<sup>™</sup> Industrial Adhesives and Tapes

Product Name		Environmental Claim/Attribute				
	Tartan™ Filament Tape 8934	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Filament Tape 898	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Filament Tape 893	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
Filament Tape	Scotch® Filament Tape 897	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
Filame	Scotch® Bi-Directional Filament Tape 8959	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
-	Scotch® Filament Tape 8981	Uses solventless adhesive coating process.In addition it meets the EU RoHS Directive 2002/95/EC and the laws based on CONEG model legislation.				
	Scotch® High Strength Filament Tape 890	Contains Natural Rubber, a renewable resource. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Appliance Filament Tape 8916	Uses solventless adhesive coating process. In addition it meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Box Sealing Tape 371	Uses solventless adhesive coating process. In addition, this product complies with environmental considerations of ASTM D1974-92, meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
ling Tape	Scotch® Box Sealing Tape 375	Uses solventless adhesive coating process. In addition, this product complies with environmental considerations of ASTM D1974-92, meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging maste, and the laws based on CONEG model legislation.				
Box Seal	Scotch® Box Sealing Tape 373	Uses solventless adhesive coating process. In addition, this product complies with environmental considerations of ASTM D1974-92, meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging maste, and the laws based on CONEG model legislation.				
	Scotch <sup>®</sup> Box Sealing Tape 311	Uses water-based adhesive. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				

Product Name		Environmental Claim/Attribute				
Box Sealing Tape – continued	Tartan™ Box Sealing Tape 369	Uses solventless adhesive coating process. In addition, this product complies with environmental considerations of ASTM D1974-92, meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
ing Tape –	Tartan™ Box Sealing Tape 305	Uses water-based adhesive. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
Box Seal	Scotch <sup>®</sup> Box Sealing Tape 313	Uses water-based adhesive. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation				
	3M™ Top Print Packing List Envelopes	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	3M <sup>™</sup> ScotchPad <sup>™</sup> Custom Carry Handle 8326	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Packaging Tape 3750P	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
Specialties	3M <sup>™</sup> Non-Printed Packing List Envelopes	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
Packaging Specialties	3M <sup>™</sup> ScotchPad <sup>™</sup> Label Protection Tape Pad 822	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Labelgard™ Film Tape 821					
	Scotch® Stretchable Tape 8884	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				
	Scotch® Stretchable Tape 8886	Uses solventless adhesive coating process. In addition, this product meets the EU RoHS Directive 2002/95/EC, heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste, and the laws based on CONEG model legislation.				



	Product Name	Environmental Claim/Attribute			
Adhesives and Sealants	3M™ Fastbond™ Contact Adhesive 30NF	This product is GREENGUARD Indoor Air Quality Certified®. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitt Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Contact Adhesive 30H	This product is GREENGUARD Indoor Air Quality Certified <sup>®</sup> . Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Foam Adhesive 100NF	This product is GREENGUARD Indoor Air Quality Certified <sup>®</sup> . Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Contact Adhesive 2000NF	This product is GREENGUARD Indoor Air Quality Certified <sup>®</sup> . Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Insulation Adhesive 49	This product is GREENGUARD Indoor Air Quality Certified®. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitt Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Blue Glue Adhesive 4224NF	This product is GREENGUARD Indoor Air Quality Certified®. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ Scotch-Weld™ Hi-Strength Postforming 94 CA	This product is GREENGUARD Indoor Air Quality Certified®. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> Polyurethane Sealant 540	Low VOCs and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Polyurethane Adhesive/Sealant 560	Low VOCs and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Hybrid Adhesive/Sealant Fast Cure 4000 UV	Low VOCs and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Polyurethane Adhesive/Sealant 5200	Low VOCs and SCAQMD Rule 1168 Compliant.			
-	3M <sup>™</sup> Polyurethane Adhesive/Sealant Fast Cure 5200	Low VOCs and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Fastbond <sup>™</sup> Industrial/Adhesive 4213NF	Low VOCs, water based and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Scotch-Weld <sup>™</sup> Nitrile Industrial Adhesive 4491	HAPS free and SCAQMD Rule 1168 Compliant Solvent Based Adhesive.			
	3M <sup>™</sup> Scotch-Weld <sup>™</sup> Nitrile High Performance Plastic Adhesive 1099	Low VOCs and SCAQMD Rule 1168 Compliant.			
	3M <sup>™</sup> Scotch-Weld <sup>™</sup> Nitrile High Performance Rubber & Gasket Adhesive 847	Low VOCs and SCAQMD Rule 1168 Compliant.			
alles	3M <sup>™</sup> Double Coated Paper Tape 401M	Made with solventless adhesive coating process.			
no lapes	3M <sup>™</sup> Double Coated Paper Tape 410M	Made with solventless adhesive coating process.			

Product Name		Environmental Claim/Attribute				
	3M <sup>™</sup> Double Coated Tape 9492MP	Made with solventless adhesive coating process.				
es – continued	3M <sup>™</sup> Double Coated Tape 9495FL	Made with solventless adhesive coating process.				
	3M <sup>™</sup> Double Coated Tape 9495LE	Made with solventless adhesive coating process.				
lapes -	3M <sup>™</sup> Double Coated Tape 9495MP	Made with solventless adhesive coating process.				
3	3M <sup>™</sup> Double Coated Tape 9690	Made with solventless adhesive coating process.				
	3M <sup>™</sup> Double Coated Tape 9795B	Made with solventless adhesive coating process.				
	3M™ Paper Tape 200	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	3M™ Masking Tape 203	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	3M <sup>™</sup> Masking Tape 2307	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	3M™ Masking Tape 2308	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	Scotch <sup>®</sup> General Purpose Masking Tape 234	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
lapes	Scotch® High Performance Masking Tape 232	Uses solvent free manufacturing process. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
INIASKING	Scotch® Premium High Temperature Masking Tape 2393	Greater than 95% of the organic solvents used in manufacturing this product are recovered and used again. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	Scotch® Performance Masking Tape 2380	Greater than 95% of the organic solvents used in manufacturing this product are recovered and used again. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	Scotch® Performance Masking Tape 2364	· · · · · · · · · · · · · · · · · · ·				
	Scotch® High Temperature Masking Tape 2693	Greater than 95% of the organic solvents used in manufacturing this product are recovered and used again. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				
	Scotch® Paint Masking Tape 231/231A	Greater than 95% of the organic solvents used in manufacturing this product are recovered and used again. In addition, this product meets the heavy metals content as stated in Article 11 of European Directive 94/62/EC on packaging and packaging waste and the laws based on CONEG model legislation.				

	Product Name	Environmental Claim/Attribute			
	3M™ VHB™ Adhesive Transfer Tape F9460PC	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB <sup>™</sup> Adhesive Transfer Tape F9469PC	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Adhesive Transfer Tape F9473PC	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4611	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4618	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4622	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4624	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4646	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4655	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB <sup>™</sup> Tape 4905	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB™ Tape 4910	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
lapes	3M <sup>™</sup> VHB™ Tape 4914	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
VHB	3M™ VHB™ Tape 4915F	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
3M	3M™ VHB™ Tape 4919F	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants			
	3M™ VHB™ Tape 4920	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4926	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4929	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4930	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4932	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB <sup>™</sup> Tape 4936	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
· · · ·	3M™ VHB™ Tape 4941	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4943F	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M™ VHB™ Tape 4945	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB <sup>™</sup> Tape 4946	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.			
	3M <sup>™</sup> VHB <sup>™</sup> Tape 4947F 3M <sup>™</sup> VHB <sup>™</sup> Tape	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants. 100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit			
	4949 3M <sup>™</sup> VHB <sup>™</sup> Tape	4.1 – Low Emitting Materials: Adhesives and Sealants.			
	4950 3M <sup>™</sup> VHB <sup>™</sup> Tape	4.1 – Low Emitting Materials: Adhesives and Sealants.			
	4951	4.1 – Low Emitting Materials: Adhesives and Sealants.			

Product Name		Environmental Claim/Attribute				
	3M™ VHB™ Tape 4952	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
3M‴ VHB‴ Tapes – continued	3M™ VHB™ Tape 4955	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
	3M™ VHB™ Tape 4956	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
	3M™ VHB™ Tape 4957F	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
es – c	3M™ VHB™ Tape 4959	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
" Tap	3M™ VHB™ Tape 4979F	100% solids. Helps contribute to LEED-NC, Cl, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
" VHB	3M <sup>™</sup> VHB <sup>™</sup> Tape 4991	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
3M	3M™ VHB™ Tape 5925	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
	3M <sup>™</sup> VHB™ Tape 5952	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
	3M™ VHB™ Tape 5962	100% solids. Helps contribute to LEED-NC, CI, CS EQ Credit 4.1 – Low Emitting Materials: Adhesives and Sealants.				
	3M <sup>™</sup> Adhesive Transfer Tape 467MP					
	3M <sup>™</sup> Adhesive Transfer Tape 468MP	Made with solventless adhesive coating process.				
	3M™ Adhesive Transfer Tape 6035PC	Made with solventless adhesive coating process.				
	3M™ Adhesive Transfer Tape 6038PC	Made with solventless adhesive coating process.				
-	3M™ Adhesive Transfer Tape 9453LE	Made with solventless adhesive coating process.				
	3M <sup>™</sup> Adhesive Transfer Tape 9471LE	Made with solventless adhesive coating process.				
lape	3M™ Adhesive Transfer Tape 9472LE	Made with solventless adhesive coating process.				
ransfer Tape	3M™ Adhesive Transfer Tape 9502	Made with solventless adhesive coating process.				
Ê	3M <sup>™</sup> Adhesive Transfer Tape 9505	Made with solventless adhesive coating process.				
•	3M <sup>™</sup> Adhesive Transfer Tape 9772WL	Made with solventless adhesive coating process.				
	3M™ Adhesive Transfer Tape 9773WL	Made with solventless adhesive coating process.				
	3M™ Adhesive Transfer Tape 9774WL	Made with solventless adhesive coating process.				
	3M <sup>™</sup> Adhesive Transfer Tape 9775WL	Made with solventless adhesive coating process.				
	3M™ Adhesive Transfer Tape F9752PC	Made with solventless adhesive coating process.				
	3M <sup>™</sup> Adhesive Transfer Tape F9755PC	Made with solventless adhesive coating process.				

3M<sup>The</sup> VHB<sup>The</sup> Tab

Product Name Environmental Claim/Attribu		Environmental Claim/Attribute		Product Name	Environmental Claim/Attribute
DC Spacers	3M <sup>™</sup> Double Coated Spacers 7945MP	Made with solventless adhesive coating process.		3M <sup>™</sup> Blue 72 Spray Adhesive	SCAQMD Rule 1168 Compliant, low VOCs.
	3M <sup>™</sup> Double Coated Spacers 7953MP	Made with solventless adhesive coating process.	S		SCAQMD Rule 1168 Compliant, low VOCs.
	3M™ Double Coated Spacers 7956MP	Made with solventless adhesive coating process.	less adhesive coating process.		SCAQMD Rule 1168 Compliant, low VOCs.
	3M <sup>™</sup> Double Coated Spacers 7957MP	Made with solventless adhesive coating process.	osol Ad	Multipurpose	SCAQMD Rule 1168 Compliant, low VOCs.
	3M <sup>™</sup> Double Coated Spacers 7959MP	Made with solventless adhesive coating process.	sive coating process.		SCAQMD Rule 1168 Compliant, low VOCs.
	3M <sup>™</sup> Double Coated Spacers 7961MP	Made with solventless adhesive coating process.		3M™ Hi-Strength 90 Spray Adhesive	SCAQMD Rule 1168 Compliant, low VOCs.



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## **Industrial Adhesives and Tapes Division**

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